

Checklist

Manufacturer's recommendations for the routine operation of sealing devices

Sealing device: _____ Serial number: _____

Daily check before operation:

Seal check			Visual check		Mechanical check				Month / Year
The seal check inserted in a film is successful if the entire seal seam has an even contrast on the indicator area and sharp contours.			Create a seal seam and check, if it is identical in colour to the factory seal seam, evenly pronounced and has no folds or imperfections.		Peel test: Sterilize a foil packaging and open it afterwards. The paper should free itself from the film, leaving almost no residue.		Check of tensile strength The strength required to open the seal seam must be exactly equal to that required to open the factory-produced seal seam.		
Day	OK	not OK	OK	not OK	OK	not OK	OK	not OK	Signature:
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Weekly check

MELAcontrol Ink Test reliably checks seal seams on all four sides of the packaging for irregularities and channels.

Calender week		Calender week		Calender week		Calender week		Calender week	
OK	not OK	OK	not OK	OK	not OK	OK	not OK	OK	not OK
Signature:		Signature:		Signature:		Signature:		Signature:	

Monthly final check: _____
Signature